

**1**

Mark the position of the support tray alleys on the gutter to allow for rivet installation clearance.

**2**

Clamp the Expansion Strip Joint into position and press into corners of the box gutter with square object (e.g. piece of wood).

**3**

Hold the Expansion Strip Joint in place whilst drilling rivet holes. Place rivets temporarily in position to stop flashing moving whilst drilling additional holes.

**4**

Remove the flashing and pull out rivets to brush away any metal swarf.

**5**

Apply a neutral cure silicone bead along the line of rivet holes on both box gutters.

**6**

Pop rivet the Expansion Strip Joint in place and smooth over the Silicone to complete installation.